



Fully Automatic Tool-less Case Taper



Squareness Assured
BEL's innovative and
powerful Uni-Drive system
synchronizes conveyor
belt speed, eliminating
case skew, so that cases
leave the machine
squarely taped.



Ultra Safe Flap Folder

Snap Folder flap-folding technology safeguards personnel by eliminating the traditional "flap kicker," which can cause serious injury and the need for expensive machine guarding.



Superior Tape Application

The BEL 250 is equipped with state-of-the-art DEKKA High Performance stainless steel tape heads that are easily loaded in or out of the machine in 30 seconds or less.



Easy Case Change

The BEL 250 is userfriendly, enabling the operator to make box size changes from either side of the machine quickly and easily in 30 seconds or less

BEL 250 Fully Automatic Top and Bottom Case Taper

BEL 250 Features

- BEL's revolutionary Snap Folder design safely folds flaps and eliminates the use of dangerous flap kickers, which can cause injuries.
- High tensile anodized aluminum C-Beam frame provides superior strength and corrosion resistance.
- The paint-free finish guards against contamination from flaking or peeling paint.
- Magnetic motor starter protects operator from accidental re-starts after a power interruption and protects motor against power overload.
- Uni-Drive squaring mechanism means more presentable cases.
- Quick, open-top pulleys enable drive belts to be replaced in minutes reducing maintenance and downtime
- Standard DEKKA 22 Stainless Steel 2" tape heads and optional DEKKA 3" tape heads are available.

Complete Solution



BEL 505 Case Former

The BEL 505 improves efficiency and ergonomics. Inserting a case into the BEL 505 results in all four bottom flaps being automatically folded, leaving hands free to pack.



Wexxar WF20 and WF30 Case Former

The WF20 and WF30 fully automatic case formers continuously and effortlessly open and form cases, presenting them ready for packing.



BEL 250SS Case Sealer

Stainless steel case packing and sealing system is designed for a washdown environment. Guards against corrosion and saves on maintenance.

How the BEL 250 Works





Quick Change Handle

A quick three step size change with simple hand wheel and clamp adjustments, enable the BEL 250 to seal a wide range of case sizes.



2 Snap Folder

Cases are automatically folded with BEL's safe snap folding technology. This protects personnel by eliminating the traditional "flap kicker".



Top and Bottom Sealed

Superior case sealing performance is achieved with its quality tape application. The BEL 250 comes standard with DEKKA tape heads.

BEL 250 Specifications

Case Size Range	Length	Width	Height
Minimum	8" 203 mm	6" 152 mm	4 1/2" 114 mm
Maximum	22" 559 mm	15" 381 mm	15 1/2" 394 mm
Infeed/Outfeed Height (with adjustable foot pads)			
Minimum	20 1/2" (521 mm)		
Maximum	25 3/4" (654 mm)		
Machine Speed: Up to 25 of Oversize model available.	ases per minut	e.*	

Specifications are subject to change without notice.
*NOTE: maximum speed is affected by case length, for specific capabilities consult with Sales.





